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Djahanshahi et al.

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(54) **ELECTRO-MECHANICAL OSCILLATOR
AND METHOD FOR GENERATING A SIGNAL**

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H03B 5/06 (2006.01)

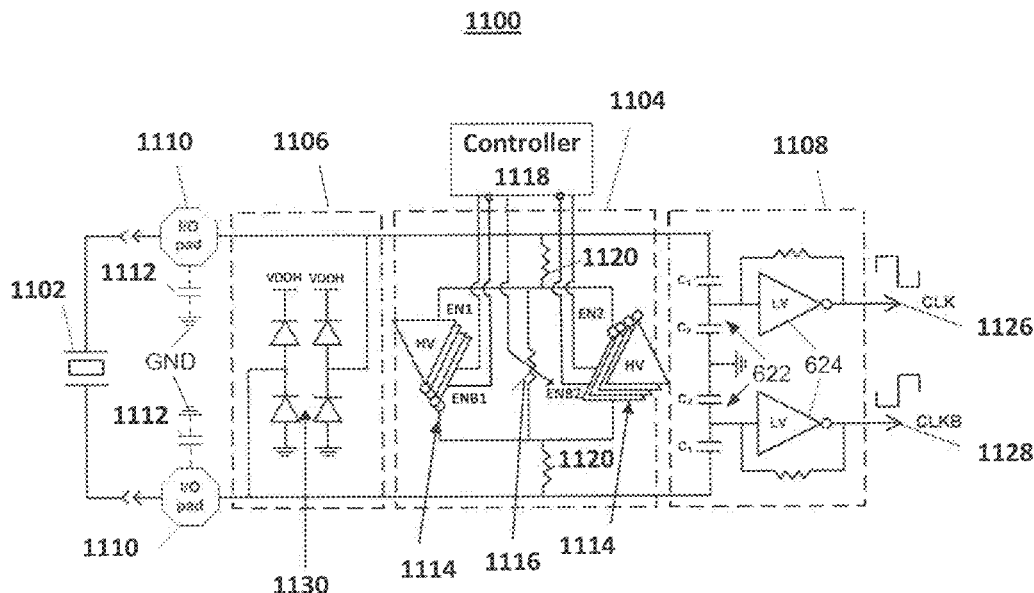
(57) **ABSTRACT**

An oscillator and method for generating a signal are provided.
The oscillator comprises an electro-mechanical resonator and
a reconfigurable oscillator driver. The reconfigurable oscillator
driver starts the oscillator in single-ended mode to avoid
latching and transitions the oscillator to differential mode in
such a manner as to sustain oscillations therein. The recon-
figurable oscillator driver comprises two back-to-back banks
of inverters and an adjustable feedback resistor. In single-
ended mode, one bank is disabled and the other bank is
enabled. To transition to differential mode and improve the
quality of the signal, the number of enabled inverters is equal-
ized in both banks.

(52) **U.S. Cl.**
CPC **H03B 5/364** (2013.01); **H03B 5/30**
(2013.01); **H03B 5/06** (2013.01); **H03B 5/36**
(2013.01); **H03B 2200/0094** (2013.01); **H03B**
2200/0034 (2013.01)

(58) **Field of Classification Search**
CPC H03B 5/36; H03B 5/32; H03B 5/364;
H03B 5/06; H03B 2200/0094; H03B
2200/0034
USPC 331/116 R, 116 FE, 158
See application file for complete search history.

15 Claims, 12 Drawing Sheets



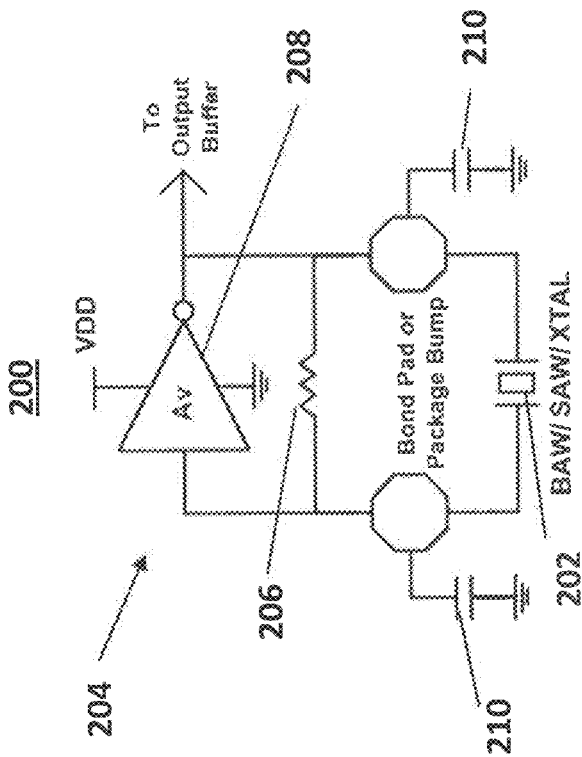


FIG. 2 (Prior Art)

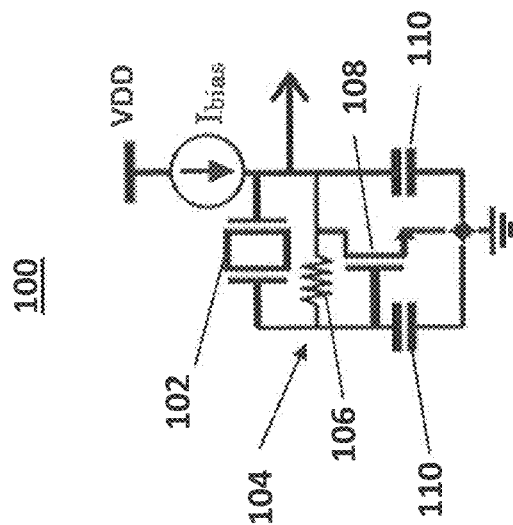


FIG. 1 (Prior Art)

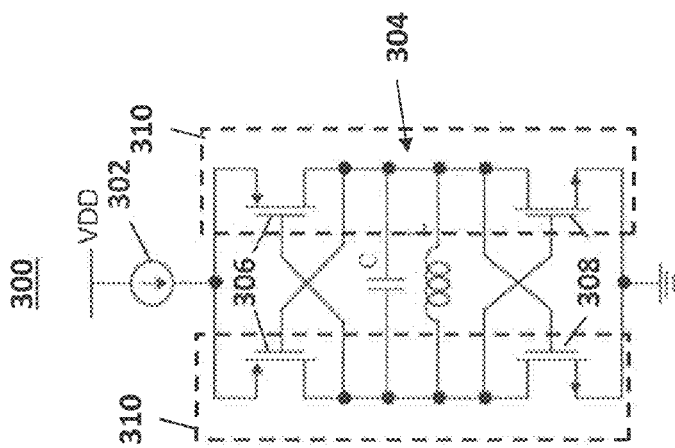


FIG. 3A (Prior Art)

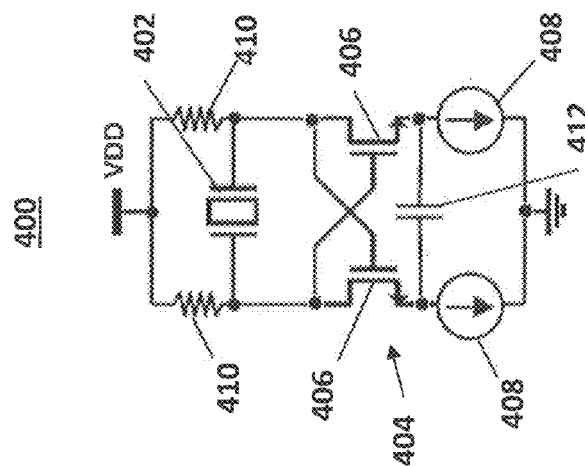


FIG. 4 (Prior Art)

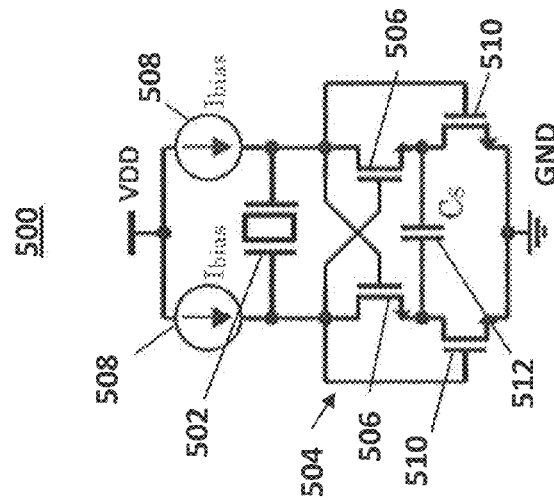


FIG. 5 (Prior Art)

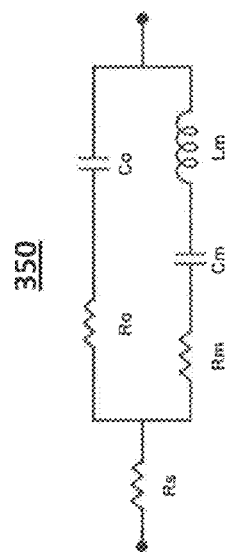


FIG. 3B (Prior Art)

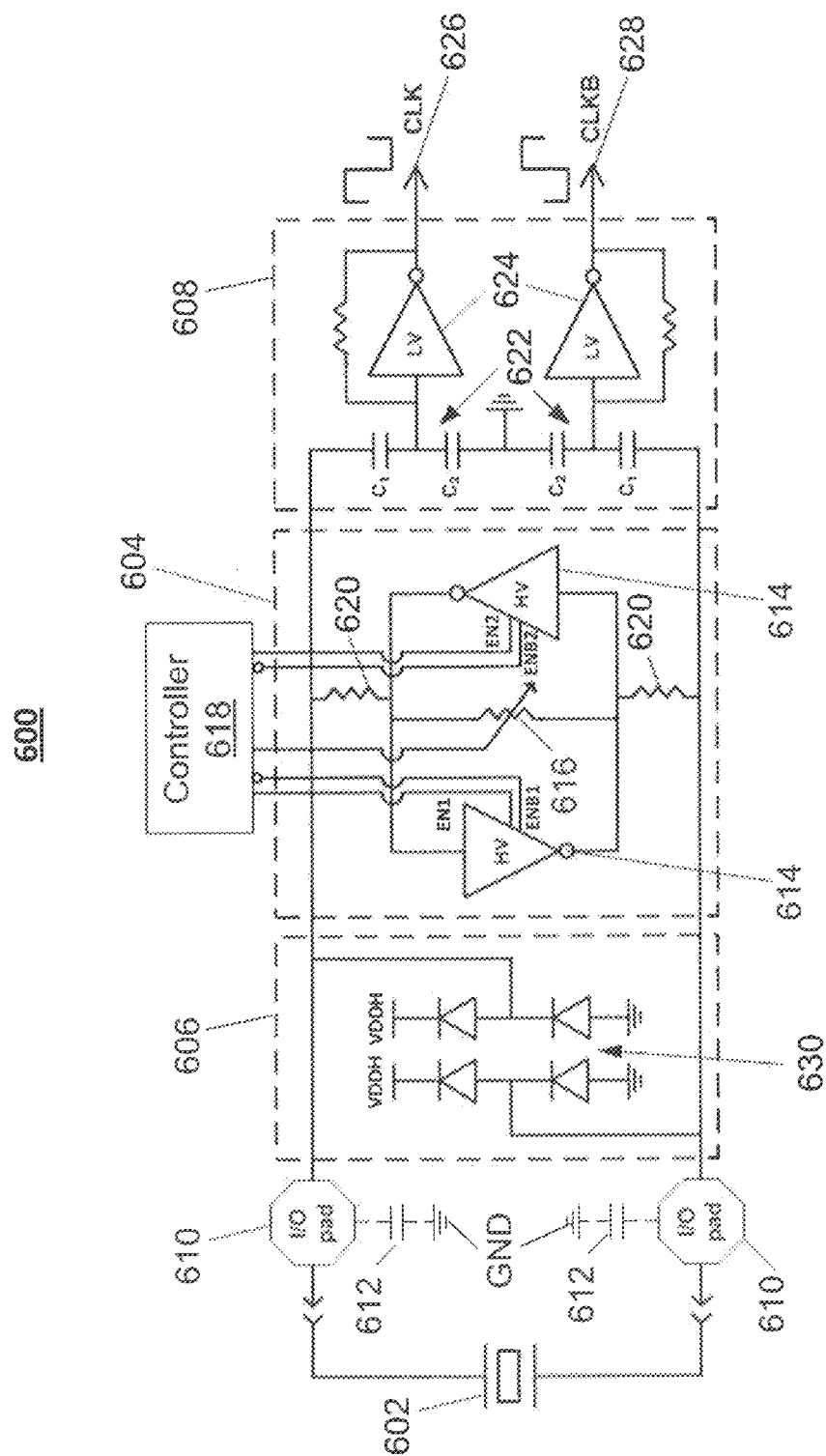


FIG. 6A

614

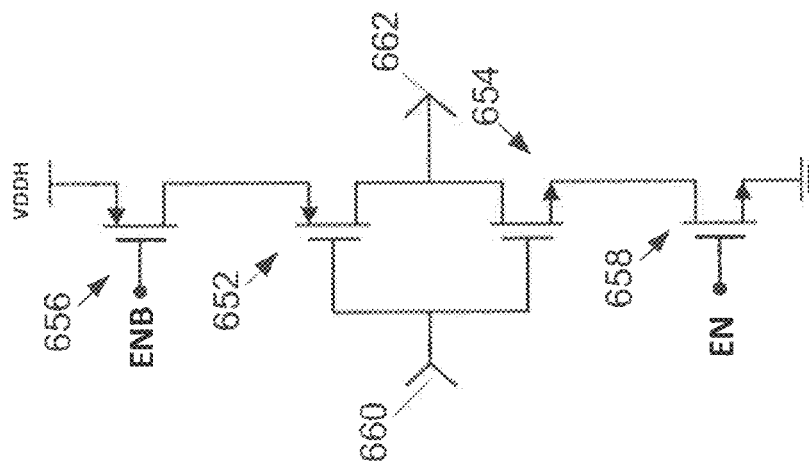


FIG. 6B

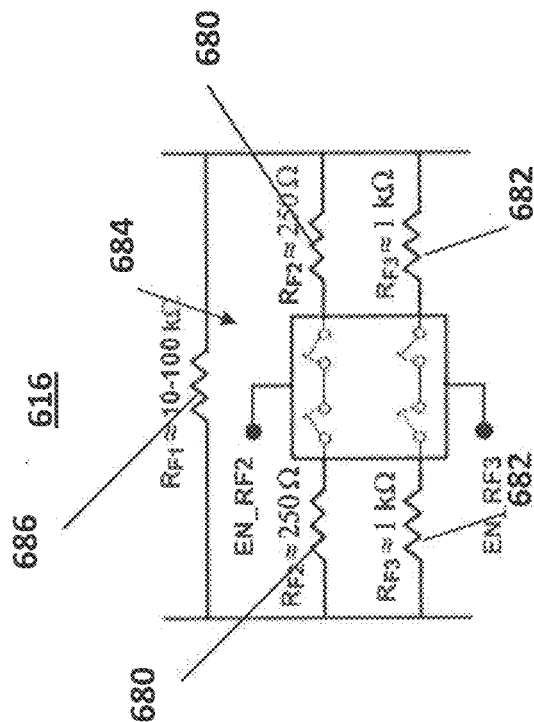
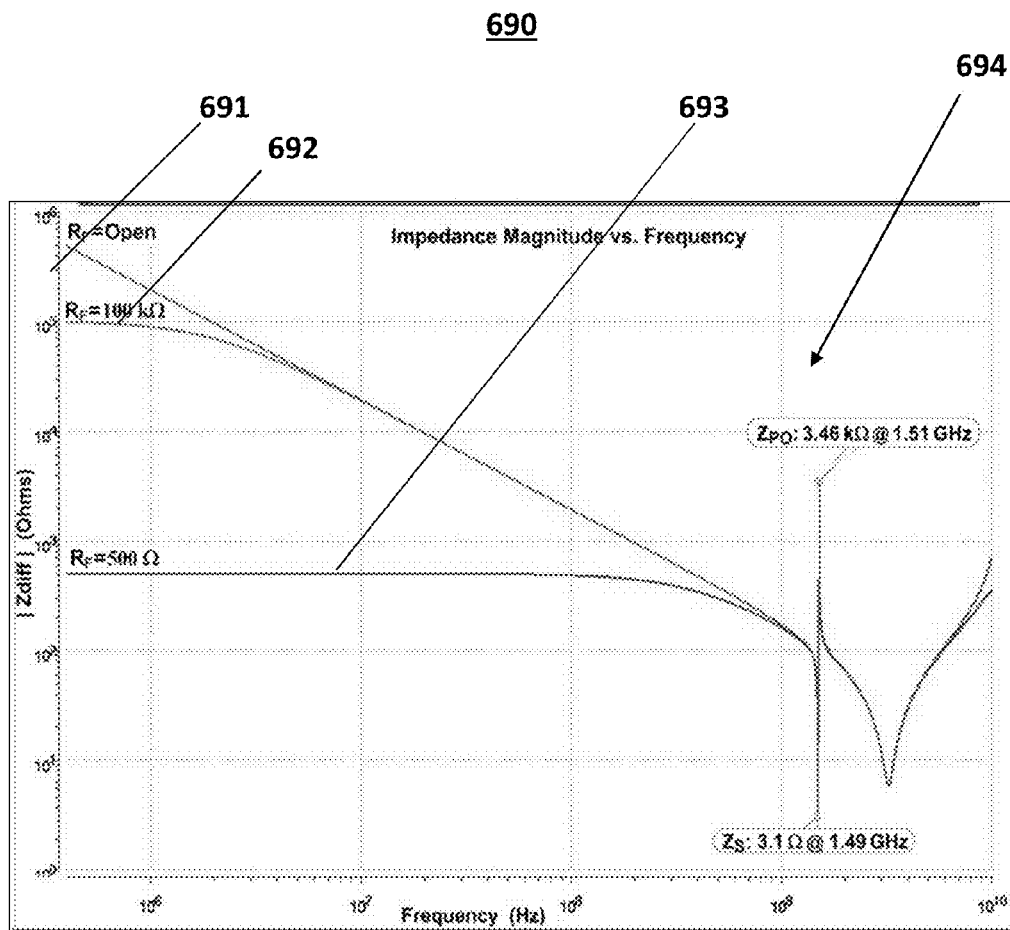


FIG. 6C



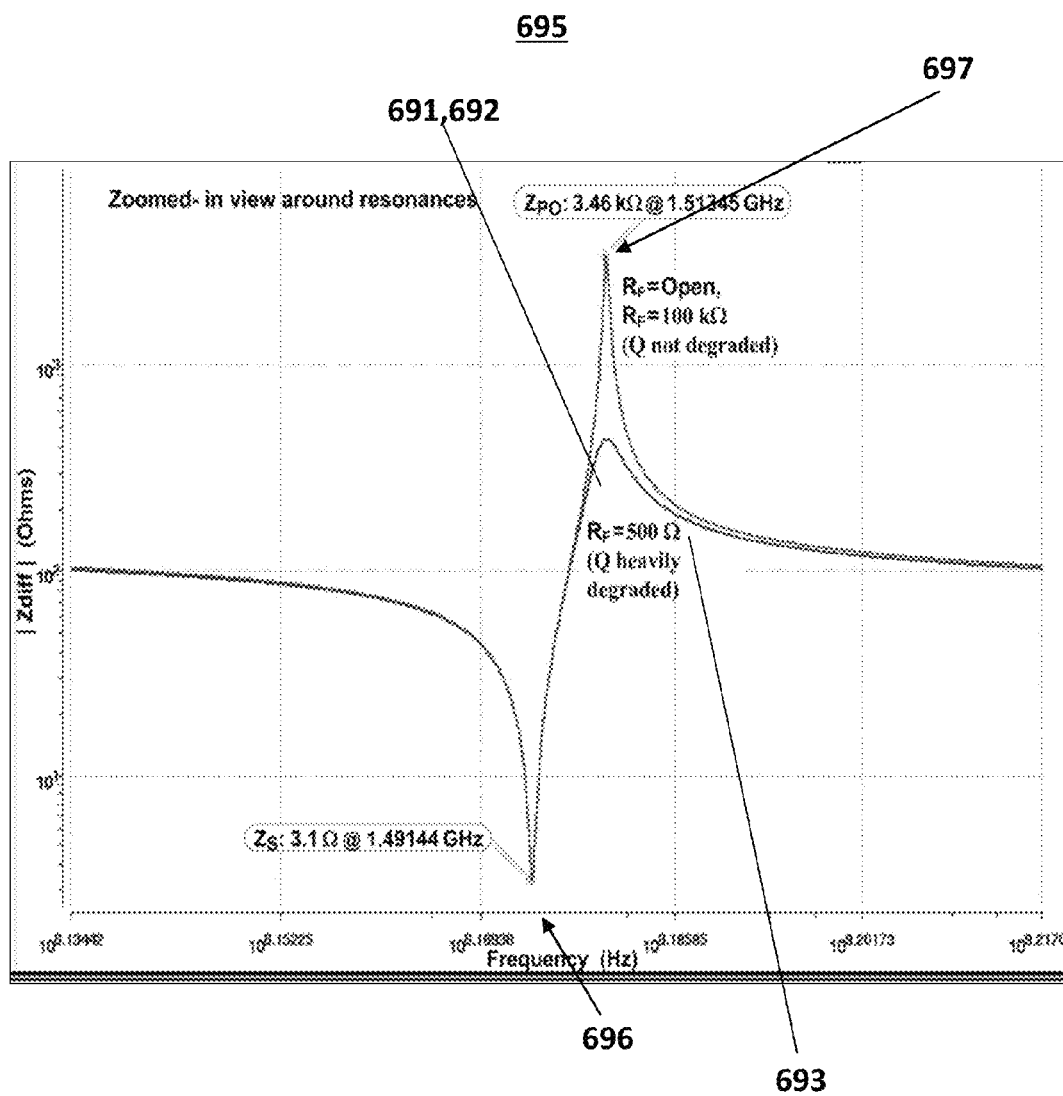


FIG. 6E

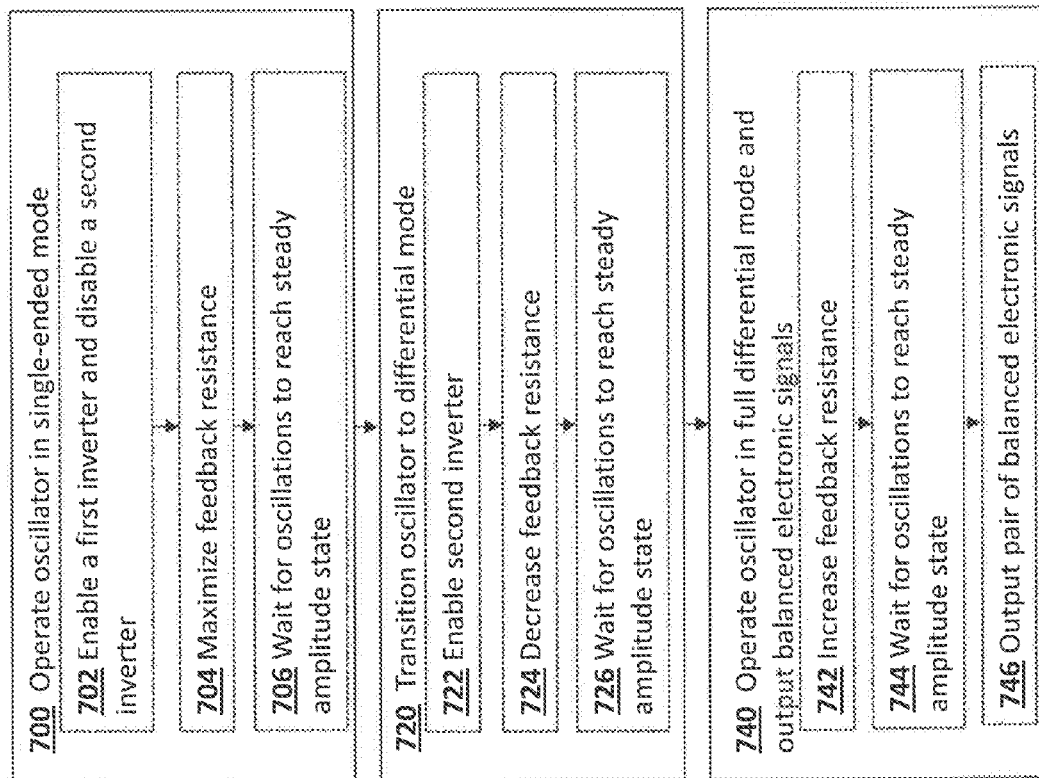


FIG. 7

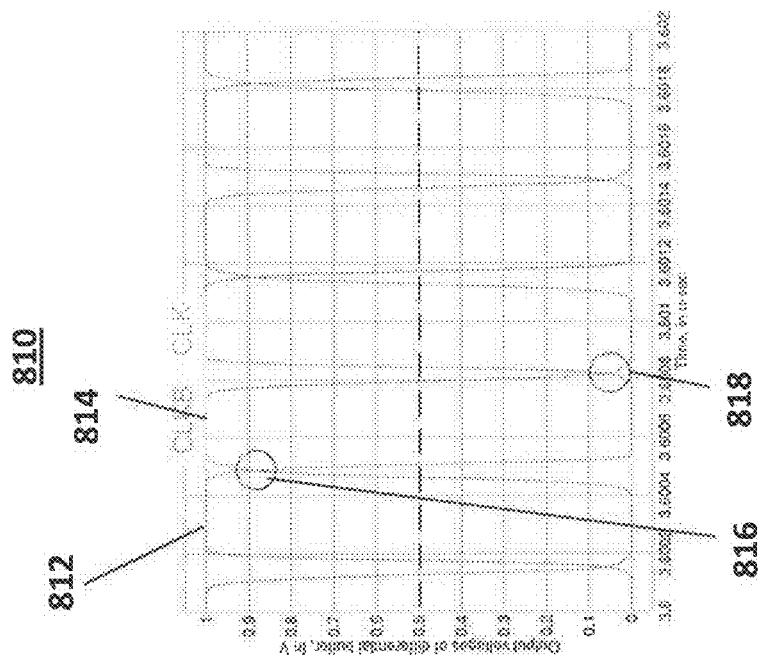


FIG. 8A

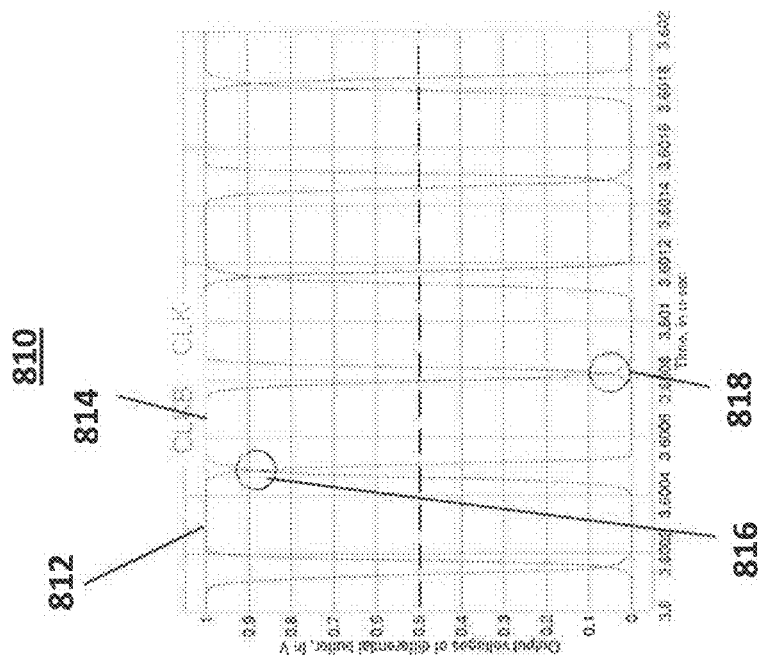


FIG. 8B

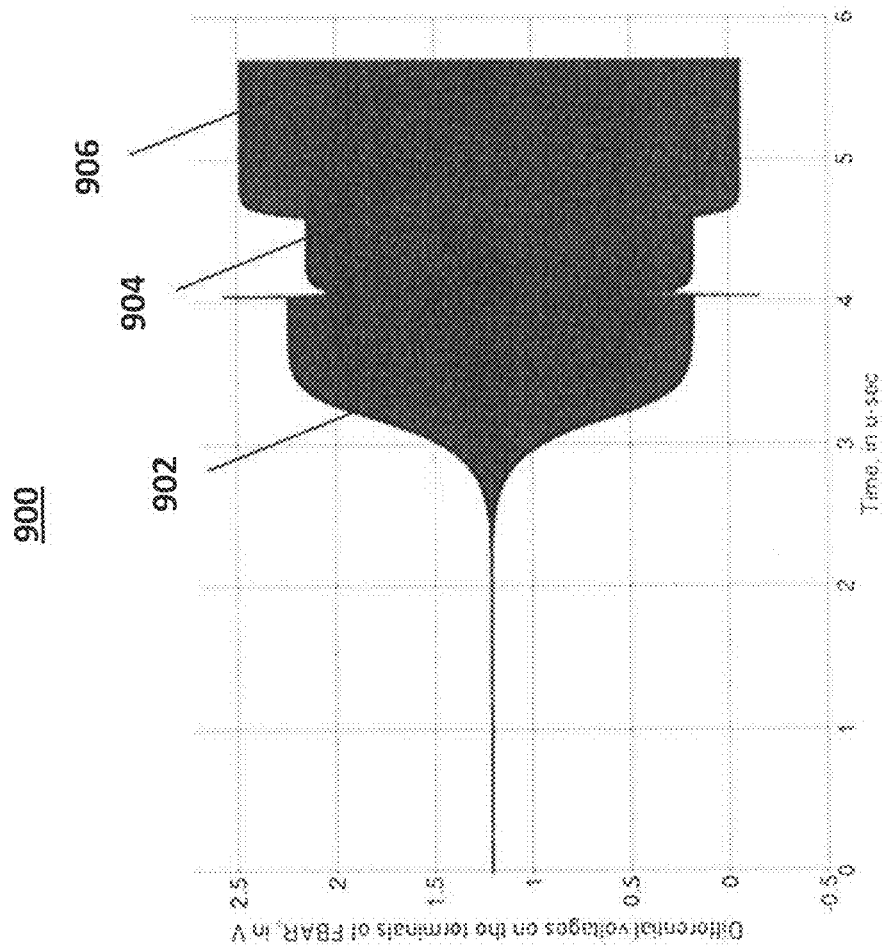


FIG. 9

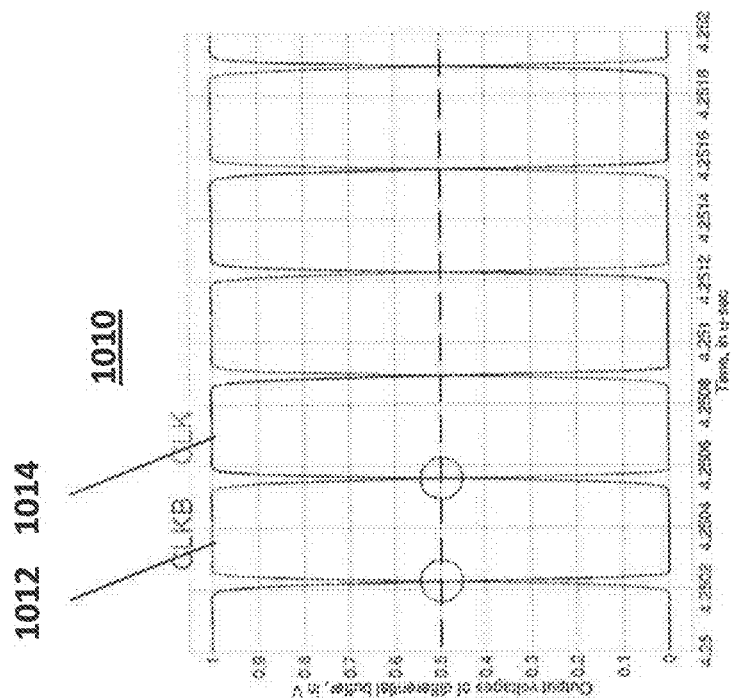


FIG. 10b

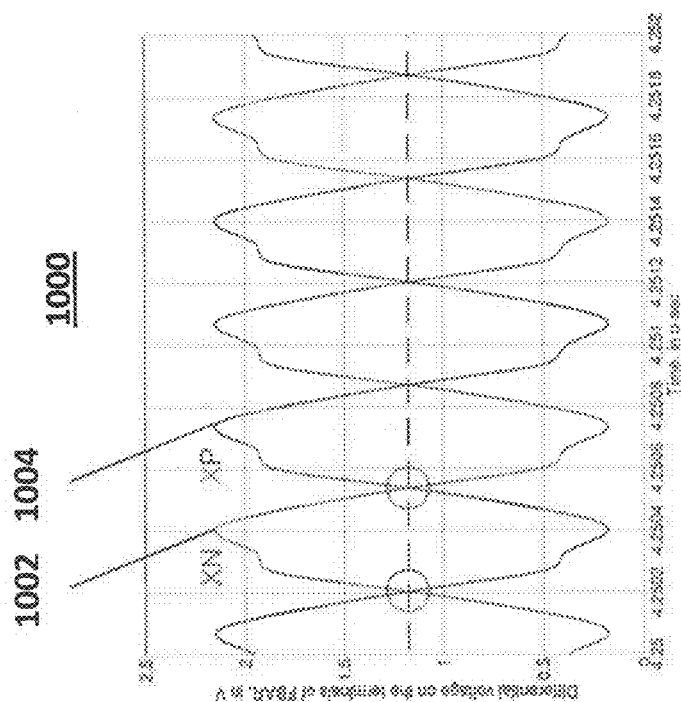


FIG. 10a

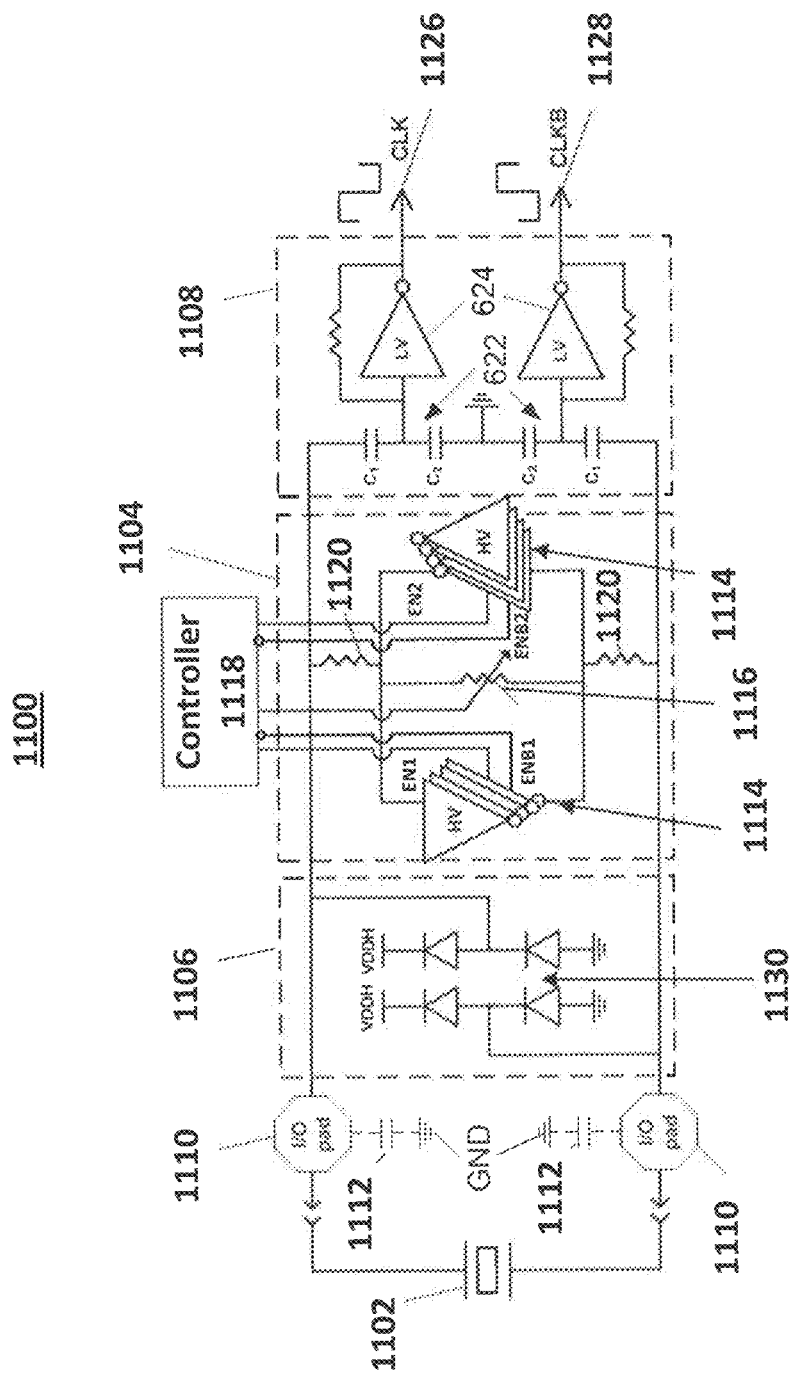


FIG. 11

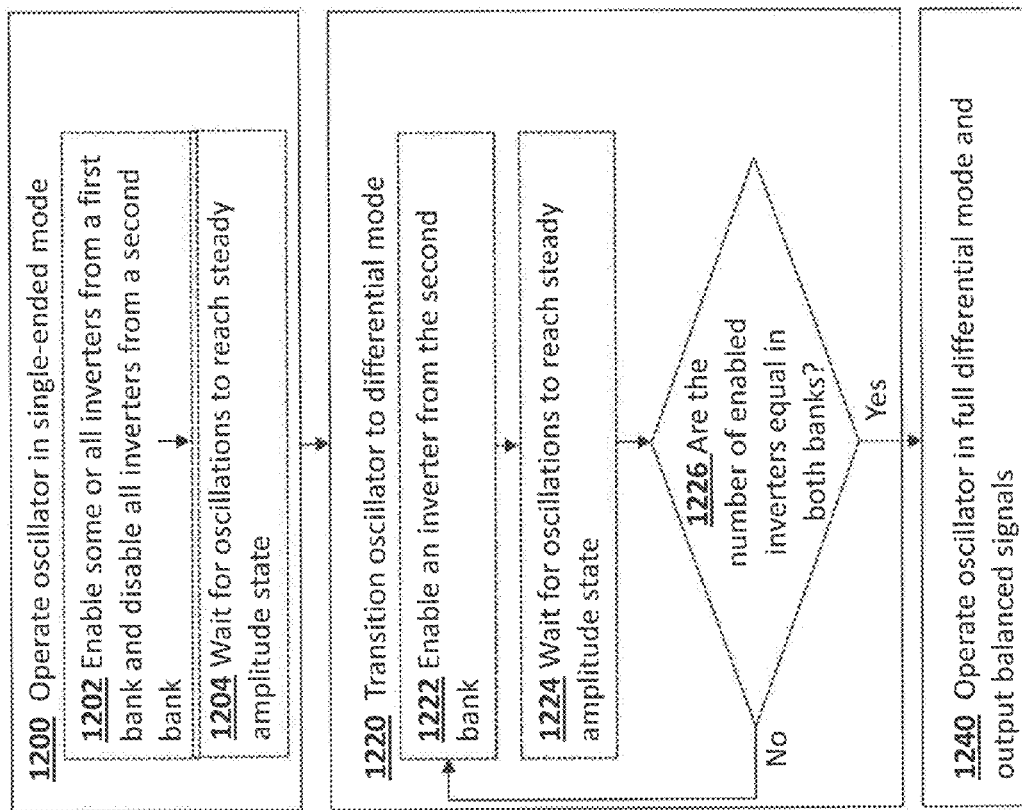


FIG. 12

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ELECTRO-MECHANICAL OSCILLATOR AND METHOD FOR GENERATING A SIGNAL

FIELD

The present disclosure relates generally to the field of oscillators. More particularly, the present disclosure relates to generating signals using an oscillator with an electro-mechanical resonator.

BACKGROUND

Oscillators are electrical devices that generate an oscillating or repetitive, signal. The signal comprises a voltage which varies in magnitude and sign over time. The signal can be a sinusoidal wave, such as in an analog signal, or a square wave, such as in a digital or electronic signal. Signals generated by an oscillator, especially electronic signals, have a number of applications such as, for example, a precise reference clock source, in a voltage-controlled oscillator for frequency tuning, or in a phase-locked loop for locking onto another signal.

A common type of oscillator is an LC oscillator. An LC oscillator consists of an inductor (L) and a capacitor (C) connected in parallel or in series to form a resonator. In this arrangement, electrical charge flows back and forth, as a harmonic oscillation (oscillations), between the plates of the capacitor through the inductor. LC oscillators generally, and LC oscillators in integrated circuits specifically, do not have a high quality factor. For example, LC oscillators in an integrated circuit have a quality factor between 5 and 25. The quality factor of an oscillator describes how under-damped its resonator is—the higher the quality factor, the lower the rate of energy loss relative to the stored energy of the oscillator. A loaded quality factor is the quality factor a resonator when “loaded” or combined with additional losses due to the circuitry attached thereto. Because LC oscillators have a low quality factor, oscillations therein quickly die out unless powered by another source.

Electro-mechanical resonators are devices which can be employed within oscillators to control the frequency and improve the quality of oscillations. This, accordingly, improves the phase purity of the signal produced by the oscillator. A piezoelectric resonator is a type of electro-mechanical resonator. In a piezoelectric resonator, a voltage or charge applied to the resonator generates a mechanical strain in the resonator. Conversely, a mechanical strain applied to the resonator causes the resonator to generate a charge and voltage difference across its terminals. When the resonator forms part of a circuit, energy in the resonator oscillates between mechanical energy and electrical energy causing the resonator to physically vibrate during oscillation. Resonators inherently resonate at particular frequencies or their resonance frequencies. The physical dimensions of the resonator determine its resonance frequencies. For example, in bulk-acoustic wave (BAW) resonators, the thickness determines the wave length and hence the frequency.

A common resonator is a quartz crystal. Oscillators which use this type of resonator are known as crystal oscillators (XOs). Quartz resonators operate at resonance frequencies ranging from tens of kilohertz (kHz) to tens of megahertz (MHz), with the overtone (harmonic) oscillations being up to a few hundreds of MHz. Although a thinner quartz resonator creates oscillations with a shorter wavelength and a higher frequency, there is a limit to how thin a quartz resonator can be cut. Accordingly, there is also a limit on the maximum achievable resonance frequency produced in an oscillator using a quartz resonator.

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Other types of piezoelectric resonators include, but are not limited to, film bulk acoustic resonator (FBAR) resonators and bulk acoustic wave (BAW) resonators. These types of resonators can be made micrometers thick and, accordingly, can operate in the gigahertz (GHz) resonance frequency range. They can also be used within oscillators to provide a high quality factor, and can handle high power. A BAW resonator, for example, comprises a thin layer of piezoelectric material such as aluminum nitride (AlN). On each side of the material is a metal electrode for conducting a current or voltage to the material. The quality factor of an FBAR/BAW resonator is between 500 and 3000 when operating in the 1-7 GHz range. This is significantly greater than the quality factor of oscillators using integrated LC resonators, which is approximately between 5 and 25 when operating in the same multi-gigahertz frequency range. Another type of piezoelectric resonator is a surface acoustic wave (SAW) resonator.

Quartz crystal and SAW resonators as well as FBAR/BAW resonators require active drive circuitry to initially excite, and then maintain, the resonator's oscillations. Oscillators comprise this active drive circuitry. The active drive circuitry effectively creates a negative transconductance (or negative resistance) that cancels out the positive resistance associated with the losses in the resonators thereby sustaining the resonator's oscillations.

A 3-point oscillator, also known as a single-ended Pierce oscillator, is a stable active drive circuit which is combined with piezoelectric resonators for wired and wireless communication systems.

FIG. 1 shows a single-ended oscillator 100. The oscillator comprises a resonator 102, and a feedback gain stage 104. The gain stage consists of a feedback bias resistor 106 in combination with a transistor 108 for providing a negative transconductance to overcome losses in the resonator 102. The oscillator 100 also comprises load capacitors 110 which help cancel out the inductive behavior of the resonator 102 near parallel resonance frequencies (the self-resonance frequency of the resonator where it acts like an open circuit).

FIG. 2 shows another single-ended oscillator 200 that is similar to the single-ended oscillator 100 shown in FIG. 1, the difference being that the gain stage 204 uses a CMOS inverter logic gate 208.

A balanced oscillator, also known as a differential oscillator, is another type of oscillator that can be combined with a resonator to generate a signal. A differential oscillator produces differential signals. Differential signals are, when viewed together, a pair of complementary signals with better common-mode noise rejection and increased oscillation swing across the resonator as compared to the signal from a single-ended oscillator.

FIG. 3A shows a differential LC oscillator 300 arranged as a negative resistance active circuit. The oscillator 300 comprises a current source 302, an LC resonator 304, and a pair of cross-coupled PMOS transistors 306 connected in parallel with a pair of cross-coupled NMOS transistors 308 so as to create two back-to-back inverters 310. The back-to-back inverters 310 provide negative resistance to the LC resonator 304 for oscillation. Negative resistance replaces the energy lost by the resonator 304, thereby maintaining its vibration and, accordingly, the oscillations in the LC oscillator 300. To commence oscillation of the oscillator 300, Gate terminals of all transistors 306, 308 are initially shorted together through the direct current (DC) path in the inductor. Any electrical noise present in the oscillator 300 will then force the terminals of the LC resonator 304 to toggle and oscillate. Only the resonance frequency, however, will be selected by the resonator and amplified by the transistors in the loop of the oscil-

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lator **300**. The LC resonator **304** cannot easily be substituted with a piezoelectric resonator, however, to improve the oscillator's **300** quality factor.

FIG. **3B** shows a modified Butterworth-Van-Dyke (mBVD) circuit model 350 of a piezoelectric resonator. The circuit model 350 is essentially a lumped resistance (R), inductance (L), and capacitance (C) equivalent circuit. If the LC resonator **304** is replaced with the circuit model 350 of the piezoelectric resonator, and a direct current applied to thereto, the resonator behaves like an open circuit. The gate voltages of the transistors **306**, **308** in the oscillator **300** latch to complementary high and low voltage levels due to the infinite-gain direct current response, instead of oscillating between two voltages.

To help prevent latching when using a piezoelectric resonator in a differential oscillator, a shunt resistor with a low impedance is used to provide a bias path. The shunt resistor needs to have a small resistance, however, reducing the quality factor of the resonator and degrading the phase noise of the oscillation signal.

Another option to help prevent latching in a differential oscillator when using a piezoelectric resonator is to insert capacitors between two "half circuits" to cut off the low-frequency and DC gain.

FIG. **4** shows a differential oscillator **400** with a piezoelectric resonator **402**, cross-coupled transistors **404** realizing negative resistance (comprising two NMOS transistors **406**), two DC current sources **408**, resistors **410** and a capacitor **412**. The capacitor **412** is positioned between two "half circuits" to reduce low-frequency gain and DC gain, and inhibits the gate voltages of the transistors **406** from latching to the complementary high and low voltages. This approach, however, may result in spurious oscillations and phase noise in the electronic signal. Namely, charging and discharging the capacitor **404** creates a periodic modulation that either appears as sidebands in the oscillator's electronic signal, or overcomes the electronic signal creating unwanted "relaxation oscillations". The value of the capacitor **404**, accordingly, needs to be sufficiently small to avoid unwanted modulations in the signal. A small capacitor, however, will cause degradation in the main oscillation swing, and phase noise degradation in the signal. This oscillator **400** is also difficult to implement since the common-mode voltage (the voltage about which the electronic signal oscillates) at the terminals of the resonator **402** depend on the values of the current sources **408** and resistors **410**. The current sources **408** and resistors **410**, moreover, reduce the voltage headroom for oscillation and degrade the phase noise performance.

FIG. **5** shows a differential oscillator **500** similar to the differential oscillator **400** shown in FIG. **4**. The differential oscillator **500** has two NMOS transistors **510** (one on each side of the transistors **506**) between the capacitor **512** and ground GND. The NMOS transistors **510** provide negative feedback to stabilize the common-mode voltages at the terminals of the resonator **502**. The current sources **508** and the NMOS transistors **510**, however, also occupy voltage headroom thereby degrading the phase noise performance of the signal produced by the oscillator **500**.

BRIEF DESCRIPTION OF THE DRAWINGS

Embodiments of the present disclosure will now be described, by way of example only, with reference to the attached figures.

FIG. **1** shows a single-ended oscillator as known in the art.

FIG. **2** shows another single-ended oscillator as known in the art.

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FIG. **3A** shows a differential oscillator with an LC resonator as known in the art.

FIG. **3B** shows a modified Butterworth-Van-Dyke (mBVD) circuit model 350 of a piezoelectric resonator.

FIG. **4** shows a differential oscillator with a piezoelectric resonator as known in the art.

FIG. **5** shows another differential oscillator with a piezoelectric resonator as known in the art.

FIG. **6A** shows an oscillator in accordance with an embodiment of the present disclosure.

FIG. **6B** shows a detailed view of an inverter of the oscillator as shown in FIG. **6A** in accordance with an embodiment of the present disclosure.

FIG. **6C** shows a detailed view of an adjustable feedback resistor of the oscillator as shown in FIG. **6A** in accordance with an embodiment of the present disclosure.

FIG. **6D** shows a graph plotting load impedance against frequency for an embodiment of the oscillator as shown in FIG. **6A**.

FIG. **6E** shows a graph magnifying an area of the graph shown in FIG. **6D**.

FIG. **7** shows a flow chart of a method for operating the oscillator of FIG. **6A**.

FIG. **8A** shows a graph of oscillations at the terminals of a resonator in the oscillator as shown in FIG. **6A** operating in single-ended mode.

FIG. **8B** shows a graph of a signal output by the oscillator of FIG. **6A** operating in single-ended mode.

FIG. **9** shows a graph of the voltage swing at the terminals of a resonator in the oscillator shown in FIG. **6A** as it transitions from single-ended mode to differential mode.

FIG. **10A** shows a graph of oscillations at the terminals of a resonator in the oscillator shown in FIG. **6A** operating in differential mode.

FIG. **10B** shows a graph of balanced signals output by the oscillator shown in FIG. **6A** operating in single-ended mode.

FIG. **11** shows another oscillator in accordance with an embodiment of the present disclosure.

FIG. **12** shows a flow chart of a method for operating the oscillator shown in FIG. **11**.

DETAILED DESCRIPTION

An oscillator and method for generating differential signals are described. The oscillator comprises an electro-mechanical resonator and a reconfigurable oscillator driver. The reconfigurable oscillator driver starts the oscillator in single-ended mode to build up oscillations in the resonator, and transitions the oscillator to differential mode. If the oscillator was first started in differential mode, the inverters would latch to constant complementary voltage levels. By starting in single-ended mode, however, the oscillator is allowed to accumulate oscillation energy which is used to continue the oscillations when transitioning to, and while in, differential mode to avoid latching. In differential mode, the signals produced by the oscillator are of better quality than the signals produced in single-ended mode. In other words, the single-ended mode initializes the oscillator into the desired oscillatory state, thereby avoiding the other possible DC latching states. The balanced mode of operation, with maximized steady-state swing, helps the signal from the oscillator exhibit superior performance in phase noise, common-mode noise rejection, and differential clock symmetry. The reconfigurable oscillator driver comprises two back-to-back inverters. In single-ended mode, one inverter is disabled and the other inverter is enabled. To transition to differential mode, both inverters are enabled.

The oscillator for generating a signal comprises an electro-mechanical resonator for creating oscillations in the oscillator; a reconfigurable oscillator driver connected to the electro-mechanical resonator for initiating and sustaining oscillations therein, the reconfigurable oscillator driver operable in a single-ended mode and a differential mode; a controller for starting the reconfigurable oscillator driver in single-ended mode and transitioning to differential mode to avoid latching; and an output driver circuit connected to the electro-mechanical resonator and reconfigurable oscillator driver for outputting the oscillations as a signal. In an embodiment, the output driver circuit comprises a hard-limiter to convert the oscillations to an electronic signal and output the electronic signal. In another embodiment, the output driver circuit comprises either one of a band-pass filter or a tuned amplifier to help output a pure sinusoidal signal. In another embodiment, the output driver circuit outputs a complementary pair of signals. In another embodiment, the reconfigurable oscillator driver comprises two inverters arranged back-to-back to amplify the oscillations by providing negative resistance; and an adjustable feedback resistor connected in parallel with the inverters to decrease the feedback resistance in the oscillator when transitioning between single-ended mode and differential mode to inhibit latching, wherein, when operating in single-ended mode one inverter is disabled and the other inverter is enabled, and when operating in differential mode both of the inverters are enabled. In another embodiment, the reconfigurable oscillator driver comprises two back-to-back banks of inverters, wherein in single-ended mode all inverters from one bank are disabled and two or more inverters from the other bank are enabled, when transitioning between single-ended mode and differential mode at least one inverter is enabled in both banks and a different number of inverters are enabled between each bank, and in differential mode an equal number of inverters are enabled in both banks. In another embodiment, the reconfigurable oscillator driver further comprises an adjustable feedback resistor connected to the banks of inverters to decrease the feedback resistance in the oscillator when transitioning between single-ended mode and differential mode to avoid latching. In another embodiment, the controller comprises counters for controlling the transition of the oscillator from single-ended mode to differential mode. In another embodiment, the counters are connected to the oscillator to receive the signal therefrom for decrementing the counters. In another embodiment, the resonator is a piezoelectric resonator. In another embodiment, the piezoelectric resonator is any one of a bulk acoustic wave resonator, a film bulk acoustic wave resonator, a quartz crystal resonator, and a surface acoustic wave resonator. In another embodiment, the piezoelectric resonator is a bulk acoustic wave resonator integrated with the oscillator in either one of a System-in-Package and System-on-Chip device.

The method for generating a signal comprises operating an oscillator in a single-ended mode; controlling the oscillator to transition without latching to operating in a differential mode; operating the oscillator in differential mode and outputting the signal. In an embodiment, outputting the signal comprises outputting a pair of balanced complementary signals. In an embodiment, outputting the signal comprises outputting an electronic signal. In another embodiment, starting the oscillator in single-ended mode comprises enabling a first inverter, disabling a second inverter arranged back-to-back with the first inverter, and maximizing feedback resistance. In another embodiment, transitioning from single-ended mode to differential mode comprises enabling the second inverter and decreasing the feedback resistance to avoid latching; waiting

for the oscillations to reach a steady amplitude state; and increasing feedback resistance to maximize the amplitude and quality of the electronic signal. In another embodiment, starting the oscillator in single-ended mode comprises enabling two or more inverters from a first bank of inverters and disabling all inverters in a second bank of inverters arranged back-to-back with the first bank. In another embodiment, transitioning from single-ended mode to differential mode comprises enabling inverters from the second bank or disabling inverters from the first bank in such a manner as to avoid latching until the number of enabled inverters are equal in both banks. In another embodiment, inverters are enabled or disabled at least one at a time and oscillations are allowed to reach a steady amplitude state between enabling each or disabling the next inverter.

FIG. 6A shows an oscillator 600 for generating electronic signals CLK and CLKB comprising a piezoelectric resonator 602. The oscillator 600 also comprises a reconfigurable oscillator driver 604, an electrostatic discharge circuitry (ESD) 606, and an output driver circuit 608 all connected in parallel with each other and the resonator 602. The resonator 602 is connected via input-output (I/O) pads 610. Between the input-output pads 610 and ground GND are capacitors 612 representing explicit and parasitic capacitances in the oscillator 600.

The reconfigurable oscillator driver 604 comprises two back-to-back inverting gain stages (programmable inverters) 614 with a programmable feedback resistor (feedback resistor) 616 disposed in parallel therebetween. The inverters 614 are powered by a high voltage (HV) power supply. The inverters 614 and the feedback resistor 616 are all individually controllable by a controller 618. Specifically, the inverters 614 can be independently enabled or disabled, and the resistance of the feedback resistor 616 can be set to achieve the desired quiescent point bias and overall frequency-dependent gain. Two resistors 620, with low resistance values, are positioned in series between the inverters 614 and the resonator 602 to provide low-pass filtering thereby mitigating unwanted oscillations caused by package parasitic or overtone modes of the resonator 602.

The output driver circuit 608 buffers electronic oscillations to prevent loading in the oscillator 600. The output driver circuit 608 comprises capacitive voltage dividers 622 to facilitate level shifting of the oscillations from the high-voltage (HV) domain to the low-voltage (LV) domain. Two hard limiters or high-gain inverters 624 buffer the oscillations to generate electronic signal CLK and inverse electronic signal CLKB with CMOS logic levels at outputs 626 and 628, respectively. The electronic signals CLK and CLKB are complementary signals because they are essentially identical except one is the inverse of, or has a phase difference of 180 degrees from, the other. The high-gain inverters 624 are powered by a low-voltage (LV) power supply.

In an alternate embodiment, the output driver circuit is configured to generate sinusoidal, rather than square wave, signals. In this embodiment, the output driver circuit may comprise a band-pass filter and/or a tuned amplifier to help eliminate higher order harmonics and provide pure sinusoidal waveforms with minimum total harmonic distortion.

The ESD 606 comprises two pairs of diodes 630 to help prevent damage that can arise from static charge.

Quartz crystal or surface acoustic wave (SAW) resonators are typically implemented as external components on a printed circuit board (PCB). Resonators of the FBAR/BAW type, however, operate at much higher frequencies and have much smaller physical dimensions than quartz crystals and SAW resonators. Accordingly, FBAR/BAW resonators can

be integrated with the oscillator **600** on a silicon die in a System-on-Chip (SoC) device or in a package substrate in a System-in-Package (SiP) device to reduce the parasitic capacitance within the oscillator **600** and reduce the number of pins on the package. Furthermore, avoiding contact with the package pins reduces the amount of electrostatic discharge protection required, which, in turn, reduces the parasitic effect caused by the ESD **606**.

FIG. **6B** shows a detailed view of the inverter **614** of the oscillator shown in FIG. **6A**. The inverter **614** comprises two main inverting transistors **652**, **654** and large electronic switches (switches) **656**, **658**. The width of the switches **656**, **658** is significantly greater than the width of the transistors **652**, **654**. For example, the width of the switches **656**, **658** can be ten times greater the width of the transistors **652**, **654**. The main inverting transistors **652**, **654** provide the gain, while the switches **656**, **658** enable and disable the power to the main inverting transistors **652**, **654**, respectively, via the controller **618**. The switches **656**, **658** are controlled by the controller **618** by complementary signals EN and ENB, respectively, such that the switches are both opened or closed simultaneously. The input **660** to the inverter **614** receives the oscillations within the oscillator **600**. The oscillations are amplified by the main inverting transistors **652**, **654**, and the amplified oscillations are output at the output **662** of the inverter **614**.

FIG. **6C** shows a detailed view of the adjustable feedback resistor **616** of the oscillator **600** shown in FIG. **6A**. The feedback resistor **616** comprises four switchable shunt resistors (shunt resistors) **680**, and **682**, in parallel with a fixed resistor **686**. In this example embodiment, shunt resistors **680** are the same value and shunt resistors **682** are the same value to preserve the symmetry of the oscillator. In this embodiment, shunt resistors **680** are 250 ohms and shunt resistors **682** are 1 kilo ohm, and the fixed resistor **686** has a large value typically between 10 kilo ohms to 100 kilo ohms. In other embodiments, further resistors and switches can be connected as part of the feedback resistor **616** in parallel thereto. The feedback resistor **686** is required for the quiescent point bias when operating the oscillator **600** in single-ended mode. Each of the shunt resistors **680**, **682** is connected, and independently controllable, by a switch **684**. The switch **684** is connected to and controlled by the controller **618**.

FIG. **6D** shows a graph **690** plotting load impedance (y-axis), as observed by the oscillator driver circuit **604**, against frequency (x-axis) for an embodiment of the oscillator **600** as shown in FIG. **6A**. The oscillator **600** comprised a 1.5 GHz FBAR resonator **602**. Plots for three different feedback resistance values RF for the feedback resistor **616** are used, namely, RF=infinity (open) at **691**, 100 kilo ohms at **692**, and 500 ohms (2x250 ohms) at **693**. The graph **690** shows that the load impedance of the oscillator **600** decreases as the frequency increases up until around the resonance frequencies of the resonator **602** at **694** (1.5 GHz).

FIG. **6E** shows a graph **695** magnifying the area around the resonance frequencies **694** of the graph **690** shown in FIG. **6D**. Graph **695** shows the plots **691**, **692** and **693** at a first resonance frequency **696** and a second resonance frequency **697**. At the first resonance frequency **696** (the series resonance frequency) the load impedance approaches a short circuit and attains a minimum load impedance value. At the second resonance frequency (the parallel resonance frequency), the resonator approaches an open circuit behavior and attains peak load impedance. Since the oscillator **600** was designed to oscillate near the parallel resonance frequency **697**, the overall loop gain depends upon the peak load impedance thereat. Generally, a higher load impedance value at the

parallel resonance frequency will yield higher oscillation swings and better phase noise performance.

Referring again to FIG. **6D**, as the frequency of the oscillator **600** increases beyond the resonance frequency **694**, the load impedance first decreases and again peaks. This peak is due to parasitic inductances from package interconnects. Accordingly, resistors **620** are used to suppress load impedance peaking caused by parasitic inductances and to help prevent unwanted oscillations.

FIG. **7** shows a method for operating the oscillator **600** shown in FIG. **6A**. The oscillator **600** is first operated in single-ended mode **700**. To do so, in an example embodiment, the reconfigurable oscillator driver **604** is set to single-ended mode by enabling one of the inverters **614** and disabling the other inverter **614**, as shown at **702**, with the controller **618**. In an example embodiment, the feedback resistance of the feedback resistor **616** is maximized, as shown at **704**. For all intents and purposes, in single-ended mode, the reconfigurable oscillator driver **604** causes the oscillator **600** to act like a single-ended Pierce oscillator. This prevents the gates of the transistors **652**, **654** from latching to the complementary voltage levels. The value of the feedback resistor **616** is set to between 10 kilo ohms and 100 kilo ohms so that it does not noticeably degrade the overall quality factor of the oscillations, as depicted in FIG. **6E**. The oscillator **600** then waits for a period of time until the oscillations reach a steady amplitude state as shown in **706**.

In single-ended mode, oscillations occur reliably and the amplitude of the oscillation voltage across the resonator **602** increases steadily before reaching a steady amplitude state, namely, where the amplitude of the oscillations is the same for all oscillation cycles. The time it takes for oscillations to reach a steady amplitude state is proportional to the loaded quality (Q) factor of the oscillator **600**. Similarly, the time it takes for the oscillations to die out is also proportional to the quality factor of the oscillator **600**. Oscillators using a resonator with a high quality factor require more time to attain oscillations with a steady amplitude state when a power source is applied, but can also reliably sustain oscillations for a longer period of time upon removal of the power source or incurring large transient disturbances such as those caused by the transition from single-ended mode to differential mode.

FIGS. **8A** and **8B** show graphs of analog and digital waveforms, **800** and **810**, respectively, generated by an oscillator similar to the oscillator **600** shown in FIG. **6A**, operating in single-ended mode. The waveforms were produced according to an example embodiment of the oscillator **600** developed by way of a 65 nm CMOS process. The inverters **614** were biased with a 2.5 Volt high voltage (HV) power supply, and gain inverters **624** were biased with a 1.0 Volt low voltage (LV) supply. The resonator **602** was a 1.5 GHz FBAR resonator, the feedback resistor **616** was set in the range of 10 to 100 kilo ohms, and the resistors **620** were 25 ohms each.

The x-axes of the graphs correspond to the time in microseconds (is), and the y-axes of the graphs correspond to the voltages at the terminals of the resonator **602**. Waveform **802** was observed at the terminal of the resonator **602** which communicates with the output of the enabled inverter **614**, and waveform **804** was observed at the side of the resonator which communicates with the input of the enabled inverter **614**. Waveform **812** was observed at the output **626** and waveform **814** was observed at the inverse output **628**.

As is shown at the waveform crossing points **806** and **808**, different parasitic loading at the terminals of the resonator **602** results in significant asymmetry in voltage swing, both in amplitude and in phase. When the unbalanced pair of waveforms **802**, **804** are input to the output driver circuit **608**, the

asymmetry results in asymmetric crossing that manifests as clock skew and duty-cycle distortion (DCD) at the output **626** and inverse output **628** as is shown at points **816** and **818**.

Once the resonator **602** reaches a steady amplitude state, the oscillator **600** can be transitioned to the differential mode without resulting in latching as shown at **720**. In other words, by transitioning to the differential mode in a state with sufficient oscillation energy in the resonator **602**, the reconfigurable oscillator driver **604** avoids reverting to a DC stable state where the gates of the transistor **614** would latch to complementary high and low voltage levels. What permits this transition is the high quality factor of the resonator, which keeps the oscillation going during the transition.

Referring back to FIG. 7, to transition **720** to differential mode from single-ended mode in an example embodiment, both inverters **614** are enabled **722** by the controller **618**. The controller **618** also reduces the loop gain by decreasing **724** the feedback resistance (ohm value or shunting load) of the feedback resistor **616** so that they are approximately five to ten times smaller than the intrinsic impedance of the resonator **602** at parallel resonance. Enabling both inverters **722** causes both terminals of the resonator **602** to experience the same parasitic loading. Decreasing the feedback resistance, or shunting load resistance, reduces the quality factor across the resonator **602**, however, and counteracts excessive differential gain resulting in degradation in the voltage swings at the terminals of the resonator **602** ($|Z_{PO}|$ in FIGS. **6D** and **6E**). Failure to decrease the feedback resistance or shunting load of the feedback resistor **616** would cause excessive differential gain and cause the output **626** and negative output **628** to latch to static voltage levels. The tendency to latch increases at high-gain Process, Voltage and Temperature (PVT) corners.

The controller **618** must wait a period of time **726**, namely until the oscillations reach a steady amplitude state, before operating the oscillator **600** in full differential mode and outputting electronic signals as shown at **740**. To operate the oscillator **600** in full differential mode, the value of the feedback resistor **616** is increased **742** to maximize the quality factor of the resonator **602**. Increasing feedback resistance allows the voltage swing at the terminals of the resonator **602** to be higher and results in improvements in phase noise. The value of the feedback resistor **616** can be increased **742** progressively in two or more steps. The higher the final feedback resistance in full differential mode, the better the phase noise. The final feedback resistance, however, should not exceed the value as originally set in single-ended mode. After increasing the feedback resistance **742**, the oscillator **600** must wait a period of time for the oscillations to reach a steady amplitude state **744**. Upon reaching the steady amplitude state, the oscillator **600** is operating in full differential mode and outputs a pair of complementary balanced electronic signals **746**.

The controller **618** controls starting the oscillator **600** in single-ended mode, transitioning the oscillator **600** to differential mode, and operating the oscillator **600** in differential mode. In an embodiment, the controller **618** is a sequential logic circuit that controls the sequence and timing of enabling and disabling the inverters **614** and the value of the feedback resistor **616** in accordance with the method described in relation to FIG. 7.

In an example embodiment, the controller **618** comprises three counters with pre-loaded values: a first counter for operating the oscillator **600** in single-ended mode **700**, a second counter for transitioning the oscillator **600** to differential mode **720**, and a third counter for operating the oscillator in full differential mode **740**. The controller **618** is driven or clocked by the electronic signal CLK from the oscillator

600. Specifically, the output **626** of the oscillator **600** is connected to the input clocks of the counters.

In single-ended mode **700**, each rise of the clock edge of the electronic signal CLK causes the first counter to decrement by one until it reaches zero. When the first counter reaches zero, the controller **618** causes the oscillator **600** to transition to differential mode **720**, namely, the second inverter is enabled **722**, the feedback resistance of the feedback resistor **616** is decreased **724**, and the second counter begins to count down from an amount sufficient for the oscillations to reach a steady amplitude state **726** upon the second counter reaching zero.

The second counter is also clocked using the electronic signal CLK from the oscillator **600**. When the second counter reaches zero, it causes the controller **618** to operate the oscillator in full differential mode **740** by increasing the feedback resistance of the feedback resistor **616** and commencing the third counter to count down to wait for oscillations to reach a steady amplitude state **744**. Upon the third counter reaching zero, a pair of complementary balanced electronic signals CLK, CLKB are output **746** by the oscillator **600**.

The pre-loaded values of the counters generally correspond to the amount of time required for the oscillations in the oscillator **600** to reach a steady amplitude state. A conservative pre-loaded value for all counters is $2Q_i$, where Q_i is the estimated loaded quality factor of the resonator **602**. As previously noted, the amount of time required for oscillations to reach a steady amplitude state is proportional to the loaded Q factor of the oscillator with resonator. Counting down from twice the value of Q_i should be sufficient for the oscillations in the oscillator **600** to reach a steady amplitude state. The longest amount of time required for the oscillator **600** to reach a steady amplitude state is during startup in single-ended mode as shown at **902** (FIG. 9).

The unloaded Q factor of the resonator can be determined based on the resistance, inductance, and capacitance values in the resonator's mBVD circuit model as shown in FIG. 3B. The equation to calculate the unloaded parallel resonance quality factor of the resonator is $Q_{p0} = 2\pi f_p L_m / R_m + R_o$ (equation 1), where

f_p is the parallel resonance frequency that corresponds to the peak impedance of the resonator and is approximately equal to $f_p \approx 1 / 2\pi \sqrt{L_m C_m C_o / C_m + C_o}$ (equation 2),

L_m is the value of the resonator's motional inductance, C_m is the value of the resonator's motional capacitance, C_o is the value of the resonator's plate capacitance, and R_m and R_o are loss resistors in series with C_m and C_o , respectively.

Referring to FIG. 6E, the parallel resonance **697** where there is peak load impedance Z_{PO} for plot **691** ($R_F = \text{infinity}$) represents the equivalent intrinsic shunt resistance of the resonator **602**. When an explicit shunt resistor R_F is added to the oscillator **600**, the loaded quality factor of the oscillator **600** is reduced by an amount proportional to the reduction in the overall shunt resistance as described by the following equation: $Q_{p,Loaded} = Q_{p0} \times (R_F || Z_{PO}) / Z_{PO}$ (equation 3), where $Q_{p,Loaded}$ is the loaded quality factor of the oscillator at parallel resonance. FIGS. 6D and 6E show $|Z_{PO}| = 3.46$ kilo ohms. Accordingly, the impedance characteristics and Q_p of plot **692** ($R_F = 100$ kilo ohms) remains virtually the same as the unloaded plot **691** ($R_F = \text{Open}$). On the other hand, plot **693** ($R_F = 500$ ohms) has heavily loaded and degraded Q_p as well as the peak impedance at parallel resonance.

FIG. 9 shows a graph **900** plotting the voltage at the terminals of the resonator **602** over time in microseconds for operating the oscillator **600** in single-ended mode **902**, transition-

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ing the oscillator to differential mode **904**, and operating the oscillator in differential mode **906**.

FIGS. **10A** and **10B** show analog and digital waveforms, **1000** and **1010**, respectively, generated by an oscillator similar to the oscillator **600** of FIG. **6A**, operating in differential mode with high feedback resistance. The x-axes of the graphs correspond to time in microseconds, and the y-axes of the graphs correspond to the differential voltage at the terminals of the resonator **602**. Waveforms **1002**, **1004** were observed at the terminals of the resonators **602**. Waveforms **1012**, **1014** were observed at the output **626** and inverse output **628**.

In differential mode, the voltage swing across the resonator **602** is maximized, and the phase noise, common mode noise rejection, and differential clock symmetry in the electronic signals are improved. Specifically, enabling both inverters helps equalize parasitic loading on the terminals of the resonator **602** causing the voltage signals on the terminals to have essentially identical amplitude and shape, and have a 180 degrees phase difference. In differential mode, the electronic signals CLK, CLKB at the output **626** and inverse output **628** do not exhibit systemic clock skew and duty cycle distortion as is shown in relation to FIG. **8B** for single-ended mode. Edge rates of the electronic signals CLK, CLKB are also faster compared to single-ended mode, which helps to make the electronic signals CLK, CLKB immune from noise.

FIG. **11** shows an oscillator **1100** which is similar to the oscillator **600** as shown in FIG. **6A**, the difference being that instead of only a pair of back-to-back inverters **614**, two back-to-back banks of inverters **1114** are used. Each bank **1114** comprises multiple parallel inverters which are each individually controllable by the controller **1118**. In an embodiment, the parallel inverters **1114** and feedback resistor **1116** are digitally programmable. By using two banks of inverters, an adjustable feedback resistor **1116** is not necessarily required. Including an adjustable feedback resistor **1116**, however, provides flexibility to the design and application. A fixed feedback resistor is still required, however, for the quiescent point bias when operating the oscillator **1100** in single-ended mode.

FIG. **12** shows a flow chart of a method for operating the oscillator **1100** shown in FIG. **11**. The method comprises operating the oscillator **1100** in single-ended mode **1200** by enabling some or all of the inverters from one bank **1114** and disabling all of the inverters from the other bank **1202**. A period of time is allowed to pass to allow the oscillations in the oscillator **1100** to stabilize such that oscillations reach a steady amplitude state **1204**.

Since capacitances on the terminals of the resonator **1102** are generally inversely proportional to frequency, a larger number of inverters of one bank **1214** are generally required to be enabled to ensure oscillation for resonators with lower frequencies. Indeed, for each resonator **1102**, there is an optimum number of inverters **1114** to enable during single-ended mode. The optimum number of inverters **1114** depends on the R, L, and C values of the mBVD model circuit of the resonator **1102**. This is because enabling an additional parallel inverter **1112** of a bank increases drive strength and swing level across the resonator **1102** while also increasing the parasitic capacitances and loading the resonator **1102**.

To transition to differential mode, the controller **1118** enables the inverters **1222**, one at a time, from the initially disabled bank **1114**. Each time an inverter of the initially disabled bank **1114** is enabled, the controller **1118** must wait a period of time **1224** until the oscillations in the oscillator **600** reach a steady amplitude state. The time it takes for the oscillations to stabilize is proportional to the loaded quality factor of the resonator **1102**. As each inverter **1114** of the

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initially disabled bank is enabled **1222**, the parasitic loading on the terminals of the resonator **1102** also comes closer to being equal, and the oscillator **1100** is nudged closer to operating in fully-balanced differential mode. A check is performed to determine whether the number of enabled inverters is equal in both banks **1114** as shown in **1226**. The oscillator **1100** becomes fully balanced such that it operates in full differential mode and outputs electronic signals CLK and CLKB as shown at **1240**, when the same number of inverters is enabled in both banks **1114**.

Transitioning from single-ended mode to differential mode by enabling inverters **1114** in a bank can also be combined, in some combination, with changing the feedback resistance **1116**. This is accomplished by progressively increasing the number of enabled inverters of a bank **1114** until it equals the number of enabled inverters of the other bank **1114** while decreasing and increasing the feedback resistance of the feedback resistor **1116** to change the loaded quality factor of the resonator **1102** and the loop gain.

In the preceding description, for purposes of explanation, numerous details are set forth in order to provide a thorough understanding of the embodiments. However, it will be apparent to one skilled in the art that these specific details are not required. In other instances, well-known electrical structures and circuits are shown in block and/or circuit diagram form in order not to obscure the understanding. For example, specific details are not provided as to whether the embodiments described herein are implemented as a software routine, hardware circuit, firmware, or a combination thereof.

Certain embodiments of the disclosure, including but not limited to, the controllers **618**, and **1118** can be represented as a computer program product stored in a machine-readable medium (also referred to as a computer-readable medium, a processor-readable medium, or a computer usable medium having a computer-readable program code embodied therein). The machine-readable medium can be any suitable tangible, non-transitory medium, including magnetic, optical, or electrical storage medium including a diskette, compact disk read-only memory (CD-ROM), memory device (volatile or non-volatile), or similar storage mechanism. The machine-readable medium can contain various sets of instructions, code sequences, configuration information, or other data, which, when executed, cause a processor to perform steps in a method according to an embodiment of the disclosure. Those of ordinary skill in the art will appreciate that other instructions and operations necessary to implement the described implementations can also be stored on the machine-readable medium. The instructions stored on the machine-readable medium can be executed by a processor or other suitable processing device, and can interface with circuitry to perform the described tasks.

The above-described embodiments are intended to be examples only. Alterations, modifications and variations can be effected to the particular embodiments by those of skilled in the art without departing from the scope, which is defined solely by the claims appended hereto.

What is claimed is:

1. An oscillator for generating a signal, comprising:
 - an electro-mechanical resonator for creating oscillations in the oscillator;
 - a reconfigurable oscillator driver connected to the electro-mechanical resonator for initiating and sustaining oscillations therein, the reconfigurable oscillator driver operable in a single-ended mode and a differential mode;
 - a controller for starting the reconfigurable oscillator driver in single-ended mode and transitioning to differential mode to avoid latching; and

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an output driver circuit connected to the electro-mechanical resonator and reconfigurable oscillator driver for outputting the oscillations as a signal, the output driver circuit comprising either one of a band-pass filter or a tuned amplifier to help output a pure sinusoidal signal.

2. The oscillator of claim 1, wherein the output driver circuit comprises a hard-limiter to convert the oscillations to an electronic signal and output the electronic signal.

3. The oscillator of claim 1, wherein the output driver circuit outputs a complementary pair of signals.

4. The oscillator of claim 1, wherein the reconfigurable oscillator driver comprises:

two inverters arranged back-to-back to amplify the oscillations by providing negative resistance; and
an adjustable feedback resistor connected in parallel with the inverters to decrease the feedback resistance in the oscillator when transitioning between single-ended mode and differential mode to inhibit latching,

wherein, when operating in single-ended mode one inverter is disabled and the other inverter is enabled, and when operating in differential mode both of the inverters are enabled.

5. The oscillator of claim 1, wherein the controller comprises counters for controlling the transition of the oscillator from single-ended mode to differential mode.

6. The oscillator of claim 5, wherein the counters are connected to the oscillator to receive the signal therefrom for decrementing the counters.

7. The oscillator of claim 1, wherein the resonator is a piezoelectric resonator.

8. The oscillator of claim 7, wherein the piezoelectric resonator is any one of a bulk acoustic wave resonator, a film bulk acoustic wave resonator, a quartz crystal resonator, and a surface acoustic wave resonator.

9. The oscillator of claim 8, wherein the piezoelectric resonator is a bulk acoustic wave resonator integrated with the oscillator in either one of a System-in-Package and System-on-Chip device.

10. An oscillator for generating a signal, comprising:
an electro-mechanical resonator for creating oscillations in the oscillator;

a reconfigurable oscillator driver connected to the electro-mechanical resonator for initiating and sustaining oscillations therein, the reconfigurable oscillator driver operable in a single-ended mode and a differential mode;

a controller for starting the reconfigurable oscillator driver in single-ended mode and transitioning to differential mode to avoid latching; and

an output driver circuit connected to the electro-mechanical resonator and reconfigurable oscillator driver for outputting the oscillations as a signal,

wherein the reconfigurable oscillator driver comprises two back-to-back banks of inverters, wherein in single-ended mode all inverters from one bank are disabled and

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two or more inverters from the other bank are enabled, when transitioning between single-ended mode and differential mode at least one inverter is enabled in both banks and a different number of inverters are enabled between each bank, and in differential mode an equal number of inverters are enabled in both banks.

11. The oscillator of claim 10, wherein the reconfigurable oscillator driver further comprises an adjustable feedback resistor connected to the banks of inverters to decrease the feedback resistance in the oscillator when transitioning between single-ended mode and differential mode to avoid latching.

12. A method for generating a signal, comprising:

operating an oscillator in a single-ended mode;

controlling the oscillator to transition without latching to operating in a differential mode; and

operating the oscillator in differential mode and outputting the signal, wherein starting the oscillator in single-ended mode comprises enabling a first inverter, disabling a second inverter arranged back-to-back with the first inverter, and maximizing feedback resistance

wherein transitioning from single-ended mode to differential mode comprises:

enabling the second inverter and decreasing the feedback resistance to avoid latching;

waiting for the oscillations to reach a steady amplitude state; and

increasing feedback resistance to maximize the amplitude and quality of the electronic signal.

13. The method of claim 12, wherein outputting the signal comprises outputting a pair of balanced complementary signals.

14. The method of claim 12, wherein outputting the signal comprises outputting an electronic signal.

15. A method for generating a signal, comprising:

operating an oscillator in a single-ended mode;

controlling the oscillator to transition without latching to operating in a differential mode; and

operating the oscillator in differential mode and outputting the signal,

wherein starting the oscillator in single-ended mode comprises enabling two or more inverters from a first bank of inverters and disabling all inverters in a second bank of inverters arranged back-to-back with the first bank;

wherein transitioning from single-ended mode to differential mode comprises enabling inverters from the second bank or disabling inverters from the first bank in such a manner as to avoid latching until the number of enabled inverters are equal in both banks; and

wherein inverters are enabled or disabled at least one at a time and oscillations are allowed to reach a steady amplitude state between enabling each or disabling the next inverter.

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